\*

|  |  |  |
| --- | --- | --- |
| Keywords  Put the keywords in a single list, not each on its own line.  Keywords can be short phrases, e.g. plastics recycling. |  | A B S T R A C T  N.B. Total word count target (all words, as counted automatically by Word):  8000 words for a single authored article; 12000 words for a dual-authored article. |

**Main text**

Introduce the paper, by reviewing the social, technical and/or political contexts, with reference to relevant literature, leading to the objectives of the current article and a concise overview of its content.

Put nome­nclature and/or abbreviations lists if necessary, in boxes with the same font size as the rest of the paper:

|  |  |
| --- | --- |
| *Nomenclature* | |
| *α*  *β* | Symbol 1  Symbol 2, etc. |

|  |  |
| --- | --- |
| *Abbreviations* | |
| ABB1  ABB2 | Abbreviation 1  Abbreviation 2, etc. |

The paragraphs continue from here and are only separated by headings, subheadings, images and formulae. The section headings follow this structure, and should not be numbered:

**Heading 1**

***Heading 2***

*Heading 3*

**Structure**

Files must be in MS Word only and should follow this structural order: Title, Authors, Affiliations, Abstract, Keywords, Main text (including figures and tables), Acknowledgements, Appendices, References. Bulleted lists may be included and should look like this:

* First point
* Second point
* And so on

**Tables**

Tables should be placed at the correct point in the text, numbered sequentially with clear captions and referred to in the main body of the text. Below is an example which the authors may find useful.

**Table 1**

Caption for Table 1

|  |  |  |  |
| --- | --- | --- | --- |
|  |  |  |  |
|  |  |  |  |

**Figures**

Images must have a resolution of at least 300dpi at the final printed size. Images that don’t meet this are low-resolution and can reproduce very poorly.

* Figures should be sequentially numbered.
* Where possible, include figures within the article file.
* If figures are provided separately, include placement indicators for all figures in numerical order in the manuscript at the ends of paragraphs where you want them to appear.
* Colour photographs and halftones must be saved in CMYK, not RGB.
* Photographs taken with a digital camera: most digital cameras produce JPEG images as their standard format, but some can be set to TIFF. If your camera can be set to produce TIFF format, please select this option when taking photographs.
* Scanned images: it is always better to supply the original artwork rather than scan from a printed copy, where possible. If you are providing scanned copies of the original image, make sure they are scanned to a final resolution of at least 300dpi at the size they are to be reproduced.
* Figure captions should be below the figure, and numbered sequentially.
* Figures must be introduced from the main body of the text.

**Construction of references**

Use endnotes rather than footnotes, at the end of an article or chapter. A reference list should contain all the sources cited in the text and notes, and only those sources. Use APA6th referencing system, which uses Author (year) in the text.

See <https://library2.hud.ac.uk/pages/apareferencing/> for more detailed guidance.

**House Style**

UK spelling should be used throughout, unless forming part of a quotation. Punctuation should consistently follow UK conventions (except in quotations from other sources, where the punctuation convention of the original should be retained). Do not use Oxford commas. UK style uses single inverted commas, except for quotations within quotations (which have double inverted commas). Please consult the Oxford English Dictionary (OED) for guidance. Hyphenation must be used consistently throughout your text. Keep capitalisation to a minimum and use only for proper nouns and formal names of organisations, etc.

***Italics and bold***

Use italics and bold minimally. Use italics and not bold for emphasising words within the text. Use italics for the following: living species (e.g. *Saccharomyces cerevisiae*) book and journal titles, newspaper titles, film titles, play titles, stage directions, foreign words/phrases (that are not in common usage), song titles, etc. Do not use underlining.

***Numbers and dates***

Spell out numbers up to and including ten. Do not elide numbers to minimum digits, e.g. 233-234; dates, e.g. 1993-1994. Centuries should be written as words not numbers, e.g. eighteenth century. Hyphenate if used as an adjective, e.g. eighteenth-century masterpiece. Dates as UK usage: 18 August 2015.

***Quotations***

Quotations should be indicated by single quotation marks but use double quotation marks for quotations within quotations. Indent quotations of more than 50 words and do not use quotation marks for these. Quotations should remain exactly as they are in the original.

***Equations***

Equations and formulae should be typed in Mathtype, and numbered consecutively with Arabic numerals in parentheses on the right hand side of the page (if referred to explicitly in the text). They should also be separated from the surrounding text by one space.

 (1)

**Acknowledgements**

Acknowledgements and Reference heading should be left justified, bold, with the first letter capitalized but have no numbers. Text below continues as normal.

Acknowledgements open with “This article was written as part of the module SMC4014 *Recent Advances in Chemical Engineering*, a final year module on the MEng Chemical Engineering programme at the University of Huddersfield” or equivalent for articles from other universities.

**Appendices: An example appendix**

Authors including an appendix section should do so before References section. Multiple appendices should have headings in the style used above.

**References**

Jarvis, P. (2010). Adult education and lifelong learning: theory and practice (4th ed.). London: Routledge.